














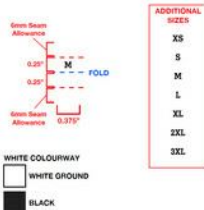



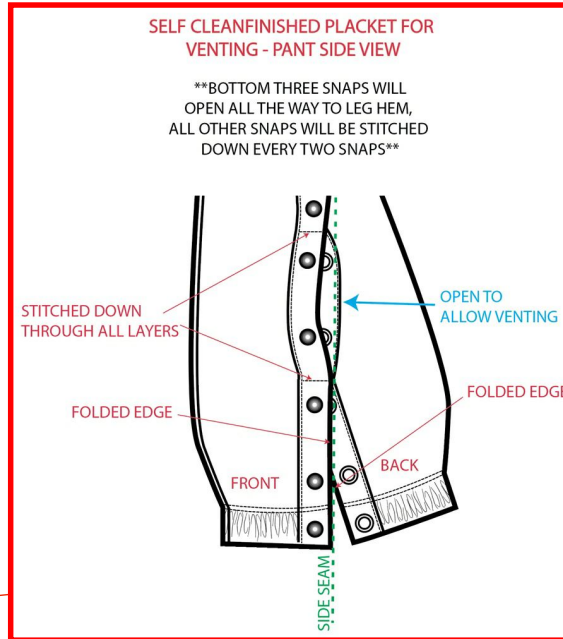
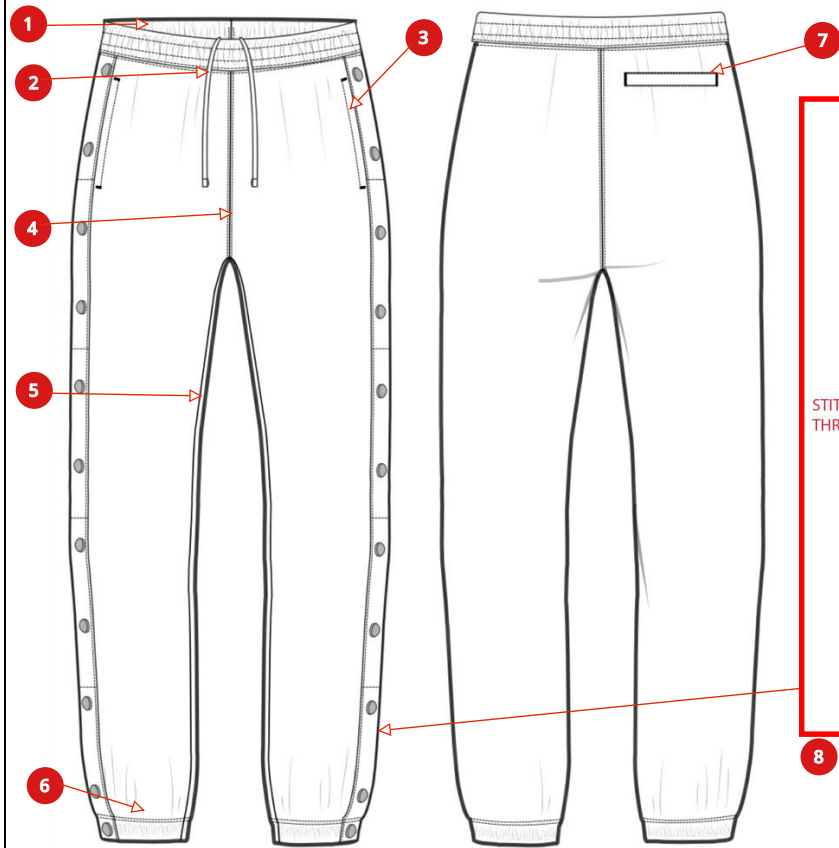
	Article Summary							Version 1		
	Article Code	C-0425-KB-6294			Product Group	BOTTOM				
	Article Name	NBA BUTTON SNAP SWEATPANT			Product Sub-Category	PANT - SWEATPANT				
	Created On	12/02/24 11:40:58 AM			Season	2025 Winter				
	Last Modified	12/30/24 4:17:06 PM			Life Cycle Stage	DeveLopment				
		Material Description	100% cotton heavy fleece 460gsm (FB-K507) REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D							
Gender Classification		Collaboration	Sub Class D	SWEATPANT	Fabrication	KNIT BOTTOM				
Supplier		UN-AVAILABLE CO. LTD	Release Date		Ex-Factory					
								COLORS		
								<div></div>	HEATHER GREY (HG) HEATHER GREY	
SIZES										
000, 001, 002, 003, 004, 005, 006, 007, 008										

Bill of Material										Version 1			
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Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.		HG HEATHER GREY		
Fabric													
BODY	100% cotton heavy fleece 460gsm (FB-K507) REF# PLAW21P2465001N00D REF# PLAW21P2465002N00D		BODY/ PKT PALM SIDE		0	Yards					None		
POCKETS	100% COMBED COTTON JERSEY, 190GSM (FB-K614) REF# OVOTRIP-TS01 SINGLE JERSEY		POCKETS KNUCKLE SIDE		0	Meter			REF# OVOTRIP-TS01		None		
Trims													
	ONE GAME MAIN LABEL (TR-LT308) OVOS24_072_T main label t-shirts				0	Each		CADICA ASIA HONG KONG LIMITED			None		
CUFF	ELASTIC PRESHRUNK (EC116) PLS REFER TO MEASUREMENT CHARTS FOR WIDTH SIZE		WB + CUFF		2	Each		Vendor Sourced			None		
WAISTBAND	DRAWCORD FLAT 3/8" BARTACK (TR-DR190)		CF		1	Each	DTM BODY, HEATHER GREY DCORD ON HEATHER GREY BODY				None		
	22L SNAP - PLASTIC (TR-CL112)		WELT POCKET + OUTSEAM		0	Each	DTM TEAM COLOUR	Vendor Sourced			None		
SEE PLACEMENT FOR DETAILS	TEAR-AWAY COO TAB: OVOF21_217_T (LT138) COUNTRY OF ORIGIN TAB		SINGLE STITCHED AT CB		0	Each		Reca Mainetti Asia Ltd.			None		
SEE PLACEMENT FOR DETAILS	CC LABEL - APPAREL (LT110) White Satin ground, Black text COO, Content, and Care Instructions may vary by style.				1	Each		Vendor Sourced			None		
	POLY BAG - GENERIC (PK101) Clear Plastic, with suffocation warning on back, UPC sticker placement on bottom right corner of bag.				1	Each		Vendor Sourced			None		

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Part	Material		Placement		Qty.	UOM.	Comments	Supplier	Supplier Ref.		HG HEATHER GREY	
SEE PLACEMENT FOR DETAILS	UPC STICKER- 1" X 2.5" (TR-ST114) PLEASE PRINT WITH THERMAL PRINTER				2	Each					None	
WAISTBAND	BUTTON HOLE HIGH STITCH COUNT (BB105)		INTERNAL		2	Each	DTM BODY	Vendor Sourced			None	
SEE PLACEMENT FOR DETAILS	OVO 2023 Alpha Sizing Tab (TR-LT246) ARTICLE: OVOW23_181_T/ LBOVO175				1	Each		Reca Mainetti Asia Ltd.	OVOW23_181_T		None	
SEE PLACEMENT FOR DETAILS	5mm GROSGRAIN RIBBON LOOP (TR-TV140) FOR HANGTAG ATTACHMENT				1	Each		Vendor Sourced			None	
SEE PLACEMENT FOR DETAILS	OVO 2023 Booklet Hangtag (TR-HG142) Article code: HTOVO141A				1	Each		Reca Mainetti Asia Ltd.	HTOVO14 1A		None	
	NBA HOLOGRAM STICKER (ST104)				0	Each					None	
Graphics												
	TBD - SEE ARTWORK FILE (HT-102)				0	Each					None	



Material Image Sheet						Version 1	
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FB-K507 100% cotton heavy fleece 460gsm	TR-LT308 ONE GAME MAIN LABEL		TR-DR190 DRAWCORD FLAT 3/8" BARTACK	LT138 TEAR-AWAY COO TAB: OVOF21_217_T	LT110 CC LABEL - APPAREL	PK101 POLY BAG - GENERIC	
							
TR-ST114 UPC STICKER- 1" X 2.5"	TR-LT246 OVO 2023 Alpha Sizing Tab		TR-TV140 5mm GROSGRAIN RIBBON LOOP	TR-HG142 OVO 2023 Booklet Hangtag			

Construction details - Knit Bottom - relaxed vers2					Version 1	
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Comments

- 1 WAISTBAND**
Separate self folded waistband with elastic encased. Join all layers (catching elastic) with #512 mock safety stitch. 2N edge coverstitch, straddling WB seam, 1/4" spacing. Two rows of SN chain topstitch forming drawcord casing at centre of WB. Buttonhole drawcord exits at inside CF of WB, 2" spacing.
- 2 DRAWCORD**
Drawcord ends: Flat, FOLDBACK BARTACKED ENDS
Internal Exit
- 3 FRONT POCKETS**
On seam slash pockets. Front edge folded in to form facing. SN topstitch, 1/4" in at pocket opening. Bartacks at top and bottom of opening.
Top pocket bag in jersey, bottom pocket bag in self. Bag seams join with #512 mock safety stitch. Bag finished into the WB and side seams.
- 4 FRONT/ BACK RISES**
Join with #512 mock safety stitch. 2N coverstitch, straddling seam, 1/4" spacing.
- 5 INSEAM**
Join with #512 mock safety stitch
- 6 LEG OPENINGS**
Self turn up with elastic encased. Elastic join to leg opening edge with #512 mock safety stitch. 2N coverstitch, 1/4" spacing, forming hem. Please ensure leg opening opens at snaps
- 7 BACK POCKET**
Self single welt pocket, S/N edge T/S around the welt. Bartacks at welt 2 sides.
Top pocket bag in jersey, bottom pocket bag in self. Bag seams join with #512 mock safety stitch. Bag finished into the WB.
- 8 SNAP PLACKET**
Side seam is pushed forward with placket to create functional vent placket - with snap closure.
Both top and bottom plackets are self faced, LIGHTLY FUSED. serged on facing edge. Set to body with S/N T/S.
Please ensure snaps are applied on the center of placket.
Bottom three snaps will open all the way down to leg hem, all other snaps will be stitched down JOINING ALL LAYERS every two snaps to top of waistband

Measurement - Sweatpant - Relaxed ver 2										All Measurements are in Inches						Version 1		
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POM	Description			+ Tol	- Tol	Grade	XXS	XS	S	M	L	XL	XXL	3XL				
! J101	Waist measurement relaxed :: 1/2 body			1/2	1/2	NA	12	13	14	15	16	17 1/2	19	20 1/2				
! J104	WB height			1/8	1/8	NA	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4				
J502	Dawcord buttonhole distance			1/8	1/8	NA	2	2	2	2	2	2	2	2				
! K101	Hip at 1" below WB seam: waist pattern mmt.			1/2	1/2	NA	16 1/2	17 1/2	18 1/2	19 1/2	20 1/2	22	23 1/2	25				
! K102	Full Hip: 3" above crotch point, 3 xpt. Measure			1/2	1/2	NA	18 1/2	19 1/2	20 1/2	21 1/2	22 1/2	24	25 1/2	27				
M101	Thigh :: 1" below crotch seam			1/4	1/4	NA	11 5/8	12 1/4	12 7/8	13 1/2	14 1/8	15	15 7/8	16 3/4				
M106	Knee position from crotch pt @ inseam			1/4	1/4	NA	11 3/4	11 3/4	12	12	12	12 1/4	12 1/4	12 1/4				
M103	Knee Width			1/4	1/4	NA	9 3/8	9 3/4	10 1/8	10 1/2	10 7/8	11 3/8	11 7/8	12 3/8				
! I101	Inseam length :: long pant			1/2	1/2	NA	29	29	29 1/2	29 1/2	29 1/2	30	30	30				
! M202	Leg opening:Long, 1" above casing / rib seam			1/8	1/8	NA	6 1/4	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4	8				
! M201	Leg opening: Long, inside fold edges of opening			1/8	1/8	NA	4 1/4	4 1/2	4 3/4	5	5 1/4	5 1/2	5 3/4	6				
I702	Leg cuff height			1/8	1/8	NA	1	1	1	1	1	1	1	1				
! L103	Front rise :: Incl WB			1/4	1/4	NA	13	13 1/4	13 1/2	13 3/4	14	14 1/4	14 1/2	14 3/4				
! L203	Back rise :: Incl WB			1/4	1/4	NA	16	16 1/4	16 1/2	16 3/4	17	17 1/4	17 1/2	17 3/4				
C202	Side seam forward position, fr fold			1/8	1/8	NA	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2				
! N201	Front pocket length			1/4	1/4	NA	5 1/2	5 3/4	5 3/4	6	6	6 1/4	6 1/2	6 1/2				
! N202	Front pocket stitch width			1/8	1/8	NA	1/4	1/4	1/4	1/4	1/4	1/4	1/4	1/4				
N205	Front pocket position from Rib/Band seam			1/8	1/8	NA	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4				
N211	Front pocket bag height :: at center			1/4	1/4	NA	11	11	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2	11 1/2				
N212	Front pocket bag width:: at widest pt.			1/4	1/4	NA	6 1/4	6 1/2	6 1/2	6 3/4	6 3/4	7	7 1/4	7 1/4				
N601C	Back pocket welt height			1/8	1/8	0	5/8	5/8	5/8	5/8	5/8	5/8	5/8	5/8				
! N701	Back pocket welt opening width			1/8	1/8	NA	5 1/2	5 3/4	5 3/4	6	6	6 1/4	6 1/2	6 1/2				
N703	Back pocket from WB seam			1/8	1/8	NA	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2	2 5/8	2 3/4				
N508	Back pocket position from CB seam			1/8	1/8	NA	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2				
! J501	Drawcord length : waist			1	1	NA	50	50	50	50	56	56	56	56				
Q104	SIDE SEAM PLACKET WIDTH			1/4	1/4	0	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4				
Comments																		
REFERENCE: updated 2023 STUSSY sweat pant - Revised back pocket to match KB5710 - COLLEGIATE FIT w/ mini OG crotch																		